

AUSTIN NON-CHLORIDE ACCELERATOR (ANCA) DOSAGE CHART		
Temp (F, C)	80 lb Masonry Mortar	94 lb Portland Cement
<32, 0	1.5 pt (0.7L)	1.5 qt (1.4L)
<25, -4	1 qt (0.9L)	2.0 qt (1.9L)
<15, -9	1.5 qt (1.4L)	3.0 qt (2.8L)